



Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-642-613
Job Sheet 195113



Part No: D206-642-613

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear, Thru-Bolt, Std Wearplates (2" Spacing) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 5/23/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 16171

Note: DWG REV Q SHEETS 37-38 IPP Rev:B Revised Pick List 05-10-27 KJ/EC IPP Rev:C ECN 1080p Rev:L 07-12-05 DD verified by:ec IPP Rev:D 09-01-06 update part list DD verified by: IPP REV:E 13.09.05 CHG005/ECN13-634 DD VERF:JLM IPP REV:F 14.04.28 AS PER ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	5/23/19	0.00 0.00		Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
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						Packaging 1 - 9	
						Packaging 1 - 10	
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						Packaging 1 - 28	
						Packaging 1 - 29	
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						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
115	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/23/19	0.00 0.00		Packaging 1 - 1 - B4B	
						Packaging 1 - 2 - B4B	
						Packaging 1 - 3 - B4B	
						Packaging 1 - 4 - B4B	

TC APPROVAL # 09-89

MADE IN CANADA



Container No: S181472

Part: D206 - 642 - 613

Job No: 195113

Serial No/Batch: S181472

Revision: Rev.Q

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/04/17, 18/04/18, 18/04/19, 18/04/20, 18/04/21, 18/04/22, 18/04/23, 18/04/24, 18/04/25, 18/04/26, 18/04/27, 18/04/28, 18/04/29, 18/04/30, 18/04/31, 18/05/01, 18/05/02, 18/05/03, 18/05/04, 18/05/05, 18/05/06, 18/05/07, 18/05/08, 18/05/09, 18/05/10, 18/05/11, 18/05/12, 18/05/13, 18/05/14, 18/05/15, 18/05/16, 18/05/17, 18/05/18, 18/05/19, 18/05/20, 18/05/21, 18/05/22, 18/05/23, 18/05/24, 18/05/25, 18/05/26, 18/05/27, 18/05/28, 18/05/29, 18/05/30, 18/05/31, 18/06/01, 18/06/02, 18/06/03, 18/06/04, 18/06/05, 18/06/06, 18/06/07, 18/06/08, 18/06/09, 18/06/10, 18/06/11, 18/06/12, 18/06/13, 18/06/14, 18/06/15, 18/06/16, 18/06/17, 18/06/18, 18/06/19, 18/06/20, 18/06/21, 18/06/22, 18/06/23, 18/06/24, 18/06/25, 18/06/26, 18/06/27, 18/06/28, 18/06/29, 18/06/30, 18/06/31, 18/07/01, 18/07/02, 18/07/03, 18/07/04, 18/07/05, 18/07/06, 18/07/07, 18/07/08, 18/07/09, 18/07/10, 18/07/11, 18/07/12, 18/07/13, 18/07/14, 18/07/15, 18/07/16, 18/07/17, 18/07/18, 18/07/19, 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				Packaging 1 - 5 - B4B	
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				Packaging 1 - 36 - B4B	
120	QC 4	1 pcs	5/23/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
130	Packaging 3-1 - Stock - B4B	1 pcs	5/23/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
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					Packaging 3 - 31 - B4B

Plex 5/14/19 12:17 PM Dart.Renwick.Jennife

5/14/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	5/23/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	MAY 28 2019
140 QC 21 - FG	1 pcs	5/23/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	MAY 28 2019
				QC 21 - SA - 53	
Part Op 120 - (QC4- 100% Inspect kits for completeness)					
Descriptions: 130 - (Identify as per dwg & Stock Location: <u>66073</u> Package as per PPPD206-642-613 Location: _____ PPP					
Rev: _____					
135 - (Document Control) Photocopy bluefile & type labels per PPP D206-642-613 CHG006					
140 - (QC21- Final Inspection - Work Order Release)					

DAS
70
9-89

009812

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3C36A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM137074
AN3C41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	M137074
AN4C6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S134634
AN5C11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	M136295
AN5C13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM130486
AN5C32A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S047244
AN5C35A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S129871
AN5C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S041128
AN6C44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S176396
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S177309
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	S148412
D2665-1	Saddle, LH Fwd Aft Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S128769
D2666-1	Saddle, LH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S167963
D2667-1	Saddle, LH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S100539
D2668-1	Saddle, LH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F108840
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	S059551
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S101436
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S174203
D3396-3	Bushings	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F153779
D3672-1	Washer, Phenolic	18 pcs (18 ea)	110-Packaging 1 - Pick Kit	F163255
D3672-3	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	S131565
D3672-7	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	S131568
MS21043-3	Nut	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	S167325
MS21043-4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S173785
MS21043-5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S156842
MS21043-6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S142144
MS21250-03004	High Steel Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM128798
NAS1149C0332R Washer		18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S174158
NAS1149C0432R Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S155658
NAS1149C0532R Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S106842
NAS1149C0663R Washer		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S076016
NAS1149D0363J Washer		6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S162844
D206-642-641	Repl. Skidtube, High Gear, Std Wearplates, Fits LH or RH, DART Tri-Bag Float Comp.	1 pcs (1 ea)	115-Packaging 1-1 - Pick Kit - B4B	F127948

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C36A	6	313	0
	AN3C41A	8	389	0
	AN4C6A	12	594	0
	AN5C11A	4	114	0
	AN5C13A	1	55	0
	AN5C32A	4	43	0
	AN5C35A	1	54	0
	AN5C7A	4	130	0
	AN6C44A	2	190	0
	D206-651-041	1	2	0
	D2652	16	234	0
	D2665-1	1	3	0
	D2666-1	1	3	0
	D2667-1	1	4	0
	D2668-1	1	6	0
	D2712	5	559	0
	D2884	2	21	0
	D2885	2	32	0
	D3396-3	2	26	0
	D3672-1	18	1,791	0
	D3672-3	24	10,880	0
	D3672-7	24	693	0
	MS21043-3	17	1,047	0
	MS21043-4	12	993	0
	MS21043-5	4	208	0
	MS21043-6	2	143	0
	MS21250-03004	6	25	0
	NAS1149C0332R	18	4,518	0
	NAS1149C0432R	24	1,228	0
	NAS1149C0532R	8	256	0
	NAS1149C0663R	4	501	0
	NAS1149D0363J	6	1,947	0
	D206-642-641	1	5	0
Part Specifications				
Specifications could not be found.				

Plex 5/14/19 12:17 PM Dart.Renwick.Jennifer

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -655	QTY -649	PART NUMBER	DESCRIPTION
	X							D206-642-611	SKIDTUBE INSTALLATION, LH
		X						D206-642-612	SKIDTUBE INSTALLATION, RH
			X					D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X				D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X			D206-642-641	SKIDTUBE
						X		D206-642-655	WEARSHOE KIT (REPLACES -645 KIT)
							X	D206-642-649	RUN-ON LANDING WEARPLATE KIT
	1	1	1	1				D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1			D3288-041	SKIDTUBE ASSEMBLY
3					1			D2646	* AFT CAP ⁽¹⁾
4					2			AN3C4A	* BOLT ⁽¹⁾
5A					2			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1					D2665-1	SADDLE, FWD OUT, LH
6		1		1				D2665-2	SADDLE, FWD OUT, RH
7	1		1					D2666-1	SADDLE, FWD IN, LH
7		1		1				D2666-2	SADDLE, FWD IN, RH
8	1							D2665-1	SADDLE, AFT OUT, LH
8		1						D2665-2	SADDLE, AFT OUT, RH
8			1					D2667-1	SADDLE, AFT OUT, LH
8				1				D2667-2	SADDLE, AFT OUT RH
9	1							D2666-1	SADDLE, AFT IN, LH
9		1						D2666-2	SADDLE, AFT IN, RH
9			1					D2668-1	SADDLE, AFT IN, LH
9				1				D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8				AN3C41A	BOLT
11	16	16	16	16				D2652	BUSHING
12A	8	8	8	8				MS21043-3	NUT
12B	16	16	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4				AN5C7A	BOLT
14	4	4	4	4				AN5C11A	BOLT
14A	4	4	4	4				AN5C32A	* BOLT ⁽²⁾
14B	4	4	4	4				MS21043-5	* NUT ⁽²⁾
15A	8	8	8	8				NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12				AN4C6A	BOLT
17A	24	24	24	24				NAS1149C0432R	WASHER (OR AN960C416L)
17B	24	24	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
18	12	12	12	12				MS21043-4	NUT
20A					7	7		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1		D4956-15	* WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3536-15)
23A					1	1		D4956-21	* WEARSHOE ⁽¹⁾ (REPLACES D3535-21 + D3536-21)
24A					1	1		D4956-41	* WEARSHOE ⁽¹⁾ (REPLACES D3535-41 + D3536-41)
25A					1	1		D4956-35	* WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3536-35)
26A					64	64	8	AN3C4A	* BOLT ⁽¹⁾
26B					64	64	8	NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C					64		8	ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2				AN6C44A	BOLT
29A	2	2	2	2				MS21043-6	NUT
29B	4	4	4	4				NAS1149C0663R	WASHER (OR AN960C616)
34					1			AN4C5A	BOLT
35					1			NAS1149C0463R	WASHER (OR AN960C416)
36					1			D3413-1	RING
37	10	10	5	5				D2712	SET SCREW
38	2	2	2	2				D2884	SADDLE SPACER
39	2	2	2	2				D2885	SADDLE SPACER

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Revision: Q

Date: 13.08.12

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -655	QTY -649	PART NUMBER	DESCRIPTION
50	6	6	6	6				AN3C36A	BOLT
51	6	6	6	6				MS21250-03004	HIGH STRENGTH STEEL BOLT
52	18	18	18	18				NAS1149C0332R	WASHER (OR AN960C10L)
53	18	18	18	18				D3672-1	WASHER (REPLACES NAS1515H3L)
54	9	9	9	9				MS21043-3	NUT
55	2	2	2	2				D3396-3	SPACER
56A	1	1	1	1				AN5C35A	BOLT
56B	1	1	1	1				AN5C13A	BOLT
57	6	6	6	6				NAS1149D0363J	WASHER (OR AN960JD10)
60	12	12	12	12				D3683-1	* INSERT ⁽¹⁾
61	12	12	12	12				NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
62	12	12	12	12				MS27039C1-05	* SCREW ⁽¹⁾ (or AN3C3A BOLT)
80							1	D4370-041	FWD WEARPLATE ASSY
81							1	D4370-043	AFT WEARPLATE ASSY
82A							1	D4383-1	WEARPAD
82B							1	D4383-3	WEARPAD
83							16	D3873-3	BUSHING
85							6	D3275-1	SPACER
86A							2	AN3-37A	BOLT
86C							6	AN3-36A	BOLT
87							8	MS21043-3	NUT

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3288-041 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -613/-614 INSTALLATIONS OR DART CROSSTUBES⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Change Record

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Part Number: D206-642-611/-611QS/-612/-612QS/-613/-614

Description: FLOAT SKIDTUBE , LH/RH

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